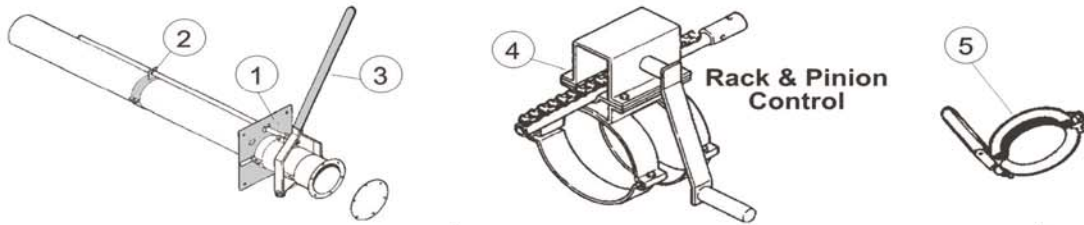


BIN WELL ACCESSORIES



REF. #	DESCRIPTION	6"		8"		10"	
		WT. (lbs.)	PRICE	WT. (lbs.)	PRICE	WT. (lbs.)	PRICE
1	Bin Flange	4	★	5	★	4	★
2	Control Rod Guide	2	★	2	★	2	★
3	Control Lever Kit	19.5	★	21	★	15	★
4	Control Rod Rack & Pinion Assy.	45	★	45	★	25	★
5	Quick Connect Flange Clamps	0.8	★	2	★	2.5	★

UNLOADING TUBES

BIN DIA.	TUBE LENGTH	Recommended Number of Intermediate Wells	6"x16ga. Galv. Tube w/ a Flange & Tube Cap		8"x14ga. Galv. Tube w/ a Flange & Tube Cap		10"x14ga. Galv. Tube w/ Flange & Tube Cap	
			Wt. (lbs.)	Price	Wt. (lbs.)	Price	Wt. (lbs.)	Price
15'	9'-11"	1	35	★	61	★		
18'	11'-5"	1	43	★	65	★		
21'	12'-11"	2	49	★	70	★		
24'	14'-5"	2	52	★	76	★	104	★
27'	15'-11"	2	58	★	87	★	116	★
30'	17'-5"	2	64	★	96	★	128	★
33'	18'-11"	3	71	★	105	★	138	★
36'	20'-5"	3	78	★	114	★	151	★
42'	23'-4"	4			136	★	180	★
48'	26'-4"	4			154	★	204	★

UNLOADING FLIGHTS

Listed below are the horizontal flight sections that are required for the unloading tubes when used with standard duty horizontals, 25° unloader, verticals and lowboy augers.

BIN DIA.	Flight for 6" Tube 5" O.D. x 11ga. On 1-1/4" O.D.			Flight for 8" Tube 7" O.D. x 7ga. On 1.9" O.D. Tube.			Flight for 10" Tube 9" O.D. x 7ga. On 1.9" O.D. Tube.		
	LENGTH	WT. (lbs.)	PRICE	LENGTH	WT. (lbs.)	PRICE	LENGTH	WT. (lbs.)	PRICE
15'	10'-11"	18	★	10'-11"	35	★			
18'	12'-5"	22	★	12'-5"	45	★			
21'	13'-11"	24	★	13'-11"	47	★			
24'	15'-5"	26	★	15'-5"	55	★	15'-5"	70	★
27'	16'-11"	30	★	16'-11"	60	★	16'-11"	78	★
30'	18'-5"	33	★	18'-5"	65	★	18'-5"	86	★
33'	19'-11"	37	★	19'-11"	73	★	19'-11"	94	★
36'	21'-5"	39	★	21'-5"	79	★	21'-5"	102	★
42'				24'-4"	94	★	24'-4"	121	★
48'				27'-4"	106	★	27'-4"	136	★

STANDARD BIN UNLOADING CONTROL PIPE KIT

BIN DIA.	WT. (lbs.)	PRICE
15'	17	★
18'	20	★
21'	22	★
24'	24	★
27'	27	★

BIN DIA.	WT. (lbs.)	PRICE
30'	29	★
33'	33	★
36'	35	★
42'	41	★
48'	48	★

COMPLETE UNLOAD SYSTEMS

Systems include all of the components that are installed within the bin: unloading tube, unloading flight, center well with full gate, intermediate well(s) with half gate (full gate on 10" size), bin flange and control pipe kit to operate the well gate. Choose a power head to operate the unload system from the following pages.

SIZE	BIN DIA	# WELLS	WT. (lbs.)	PRICE	SIZE	BIN DIA	# WELLS	WT. (lbs.)	PRICE
6"	15'	1	124	★	8"	30'	2	271	★
	18'	1	139	★		33'	3	317	★
	21'	2	174	★		36'	3	334	★
	24'	2	181	★		42'	4	402	★
	27'	2	194	★		48'	4	439	★
	30'	2	205	★		24'	2	313	★
	33'	3	245	★		27'	2	336	★
8"	36'	3	256	★	30'	2	358	★	
	15'	1	169	★	33'	3	411	★	
	18'	1	286	★	36'	3	434	★	
	21'	2	220	★	42'	4	519	★	
	24'	2	236	★	48'	4	565	★	
	27'	2	255	★					

